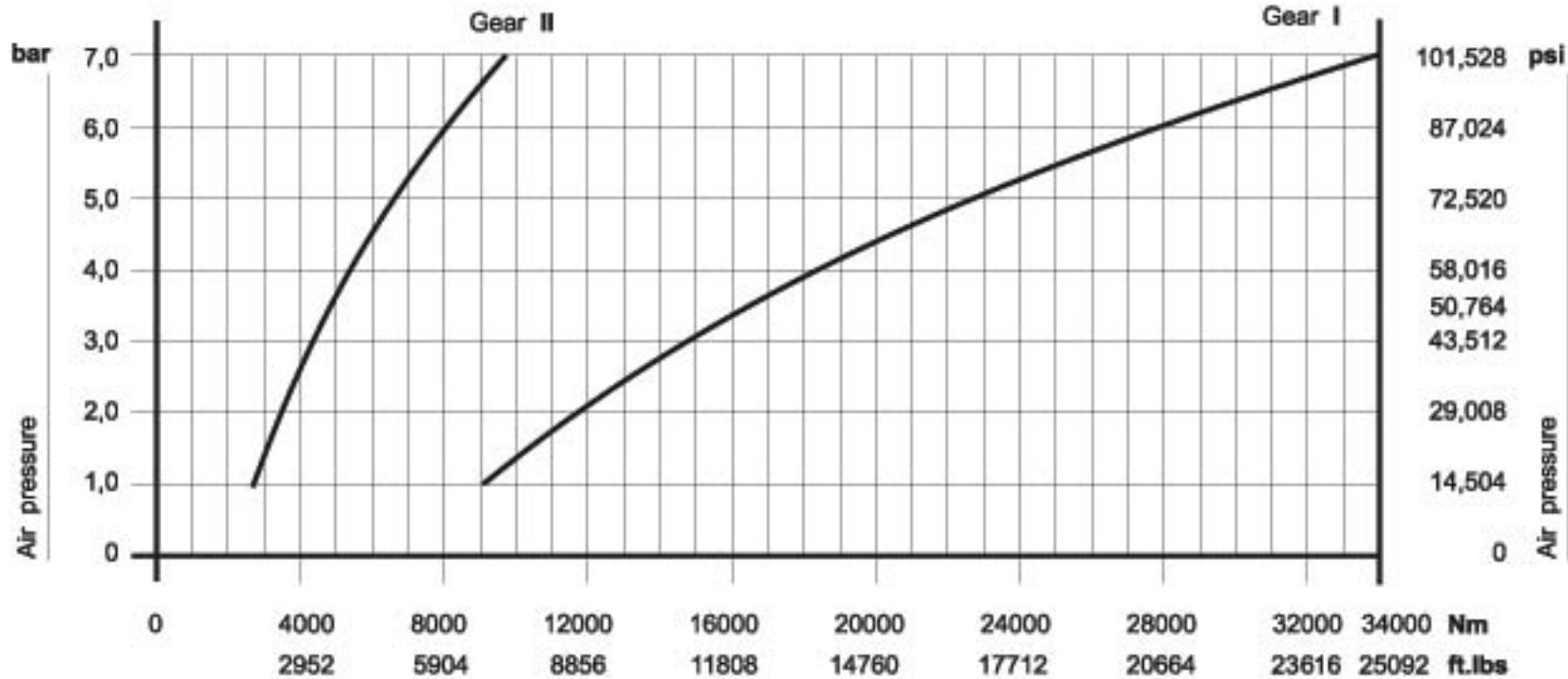


Flow Chart



Torque table

Gear II bar	Nm max	ft.lbs max
2	3310	2440
3	4185	3088
4	5290	3903
5	6480	4781
6	7940	5855
7	9722	7171

Gear I bar	Nm max	ft.lbs max
2	11575	8539
3	14845	10801
4	18520	13662
5	22885	16732
6	27785	20489
7	34025	25098

Operating pressure on the machine
Air Consumption:
 21 - 32 cfm.

Torque

All curves are approximate values. Unstable compressed air values can cause deviations.

TECHNICAL DATA

AIR-Tite

AT 25000F-2

Model



45-45-8110

March 4, 2008

Equipment Serial Number

Date of Delivery